

Drawsol WM 2800

Water Soluble Drawing Compound

DESCRIPTION

Drawsol WM 2800 is a heavy duty water soluble drawing compound ideal for nearly every application.

Drawsol WM 2800 contains highly refined petroleum oils, extreme pressure agents, fatty lubricants and rust inhibitors to handle a wide variety of heavy duty drawing and stamping operations.

Drawsol WM 2800 may be used as received for difficult deep draws on heavy gauge steel or tough alloys.

Drawsol WM 2800 may also be cut back with water for use on routine press operations ranging from heavy gauge drawing to medium stamping. The severity of the operation will dictate the appropriate dilution to use.

Drawsol WM 2800 has a high viscosity, making it an excellent choice in operations requiring carry-through to multiple stages.

FEATURES

- Versatile product, can be used neat or cut back with water
- Water soluble with excellent lubrication package for improved tool and die life
- Good corrosion package allows parts to be free of corrosion during storage
- Water soluble allows for easily cleaned parts and clean running operation

Dilutions of Drawsol WM 2800 may not be totally stable over longer periods of time. It is recommended that some form of mixing be employed on storage tanks of diluted Drawsol WM 2800.

DATA (TYPICAL VALUES)

Appearance	Clear brown fluid
Specific Gravity @ 15°C	1.12
Viscosity Range @ 40°C (cSt)	420 - 520
pH (10%)	8.5 - 9.2

Date | version
Code

HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.



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