Drawsol 850 X2

Heavy Duty Drawing & Stamping Lube

DESCRIPTION

Drawsol 850 X2 is a compounded blend of extreme pressure agents, fatty lubricants, petroleum oil and other inhibitors.

Drawsol 850 X2 contains active sulfur and is primarily designed for heavy duty drawing, stamping, forming and extruding. This product has been formulated to provide improved washability.

Drawsol 850 X2 may be used as received for difficult deep draws on heavy gauge steel or tough alloys.

Drawsol 850 X2 may also be cut back with water for use on routine press operations ranging from heavy gauge drawing to medium stamping. The severity of the operation will dictate the appropriate dilution to use.

FEATURES/ BENEFITS

- Enhanced additive package containing high levels of ester and EP provide maximum lubrication performance for increased tool and die life

- Versatile product, can be used neat or cut back with water

- Ideal product for difficult steel and stainless steel operations

- Formulated to provide good washability in subsequent cleaning operations, easier cleaning and operator acceptance

Dilutions of Drawsol 850 X2 may not be totally stable over longer periods of time. It is recommended that some form of mixing be employed on storage tanks of diluted Drawsol 850 X2.

DATA (TYPICAL VALUES)

Appearance	Clear, dark brown
Specific Gravity @ 15ºC	1.03
Typical Viscosity @ 40°C	120 - 140 cSt

HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.

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