

Drawsol 850

Heavy Duty Drawing & Stamping Lube

DESCRIPTION

Drawsol 850 is a blend of extreme pressure agents, fatty lubricants, petroleum oil and other inhibitors.

Drawsol 850 contains active sulfur and is primarily designed for heavy duty drawing, stamping, forming, extruding and fine blanking operations. Due to the presence of active sulfur, this product is not recommended for use on non-ferrous or yellow metals.

Drawsol 850 is designed for metalforming operations on ferrous materials with thickness up to 6mm. Drawsol 850 is effective at reducing heat build-up in multi-stage progressive die operations. Drawsol 850 can be applied to the stock or die via spray, drip, or roller coater.

Drawsol 850 can be cleaned from parts using alkaline type spray cleaners or solvent hand cleaners.

Drawsol 850 should be used as received.

FEATURES

- Enhanced additive package containing high levels of ester and EP provide maximum lubrication performance for increased tool and die life
- Versatile product, can be used neat or cut back with water
- Ideal product for difficult steel and stainless steel operations
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DATA (TYPICAL VALUES)

Appearance	Clear amber
Specific Gravity @ 15°C	1.00
Typical Viscosity @ 40°C (cSt)	50 - 60

HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.

Date | version
Code



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