

# Dascolene 598 DBR

## Metalworking oil with EP-Additives for Cutting and Grinding

### DESCRIPTION

Dascolene 598 DBR is used for the machining and grinding of moderate machinability ferrous materials.

Dascolene 598 DBR has been developed for grinding, but it can also be used as general-purpose oil for numerous processes:

- Grinding
- Deep-hole drilling
- Hobbing
- Counterboring and reaming
- Shaping

Materials: Alloyed steels of moderate machinability and aluminum alloys.

### DATA (TYPICAL VALUES)

Specific Gravity @ 60°F	0.88
Viscosity @ 40°C	17.1 cSt
Flash Point	365°F
Chlorine	Nil
Sulfur	Active

Date | version  
Code

### FEATURES/ BENEFITS

- Excellent lubrication with EP characteristics.
- Good cooling and flushing effect.
- High machining capacity.
- Low foam.
- Minimal oil mist.
- Good filtration properties.
- Ford approval (Tox # 173229)
- Enhanced lubricity provides extended tool life and reduces tooling cost.
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Dascolene 598 DBR is free from chlorine and heavy metals.

Dascolene 598 DBR contains active sulfur and is, therefore, unsuitable for the machining of brass and bronze.

### HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.



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