

# Cindol 4625

## Metal forming and machining lubricant

### DESCRIPTION

Cindol 4625 was developed especially for intermediate and fine aluminum wire drawing. It can be used for light forming, machining, drawing and blanking operations on most non-ferrous metals.

Cindol 4625 contains a unique lubrication additive, ND. It dramatically lowers the coefficient of friction of steel to aluminum and aluminum to aluminum, and is also used on stainless steel, bronze, brass, galvanized steel, titanium and other metals. Houghton's Cindol 4625 gives improved results in general lubrication, forming and machining operations.

### FEATURES/ BENEFITS

- Contains unique "ND" lubrication additive to lower coefficient of friction on steel to aluminum and aluminum to aluminum producing brighter metal surfaces
- Excellent lubricity providing cooler dies thereby reducing die pickup
- Contains unique "ND" lubrication additive providing good lubrication on light duty stamping of both ferrous and non-ferrous metals

### DATA (TYPICAL VALUES)

Viscosity @ 100°F (38°C)	150 SUS
Appearance	Clear, amber liquid
Odor	Bland
Flash Point (C.O. C.)	360°F (182°C)
Fire Point (C.O.C.)	410°F (210°C)
Pounds per Gallon	7.4
Specific Gravity	.89

### HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.

Date | version  
Code



Houghton International Inc.  
Madison and Van Buren Aves.  
P. O. Box 930  
Valley Forge, PA 19482-0930

Phone: 610-666-4000  
Fax: 610-666-0174  
info@houghtonintl.com  
www.houghtonintl.com

This document contains information based on data that is believed to be correct. However, the product may not be applicable to all uses and operating environments. No warranty or guarantee is expressed or implied.