

# CIMTECH<sup>®</sup> 95



## DESCRIPTION

CIMTECH 95 is a synthetic metalworking fluid recommended for light duty grinding operations of ferrous metals, such as surface grinding, Blanchard grinding and double disc grinding.

## APPLICATION

CIMTECH 95 can be used on cast iron, nodular iron, and carbon steels. It should not be used on magnesium alloys or non-ferrous materials.

## FEATURES & BENEFITS

- Excellent foam control
- Good tramp oil rejection
- Extended sump life
- Very good corrosion control

## RECOMMENDED STARTING DILUTIONS

CIMTECH 95 is to be mixed with water for use. Always add concentrate to water. Add no other materials to the concentrate or mix unless approved by your CIMCOOL<sup>®</sup> Technical Services Specialist.

- Grinding 5% - 10% (1.2 to 2.4 on the refractometer scale)
- The Refractometer Factor is 4.2
- 5% Mix pH is typically 9.0

CIMTECH 95 is available in PINK (B00190) and BLUE (B00191).

## SAFETY DATA SHEET

Available at [www.cimcool.com](http://www.cimcool.com)

For additional information refer to its OSHA SDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL<sup>®</sup> Technical Services at 1-888-CIMCOOL.

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