

CIMSTAR[®] 3890



DESCRIPTION

CIMSTAR 3890 is a chlorine free semi-synthetic metalworking.

APPLICATION

CIMSTAR 3890 was developed for use on non-ferrous materials. It can also be used on mild steels, stainless steels, hardened steels, ceramics and exotic metals. It should not be used on magnesium alloys.

FEATURES & BENEFITS

- CIMSTAR 3890 is a heavy duty aluminum machining fluid
- Exceptional lubricity for difficult cast aluminum machining
- Can also be used in ferrous applications
- Chlorine free
- Has good rancidity control if properly controlled

RECOMMENDED STARTING DILUTIONS:

CIMSTAR 3890 is to be mixed with water for use. Always add concentrate to water. Add no other materials to the concentrate or mix unless approved by your CIMCOOL[®] District Manager.

- Machining and Grinding: 7% to 12% (4.7 – 8.0 on the refractometer scale)
- Refractometer Factor: 1.5
- 5% Mix pH is typically 8.5

SAFETY DATA SHEET:

Available at www.cimcool.com

For additional information refer to its OSHA SDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL[®] Technical Services at 1-888-CIMCOOL.

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