

ODORANT O

METALWORKING FLUID ADDITIVE



Product Information Flyer

ODORANT O is a citrus odorant for use as an additive in synthetic, semisythetic, and soluble oil metalworking fluids.

OPERATIONS:

Use in a new or used product mix when a "citrus" odor is desired. Add ODORANT O to CIMCOOL® metalworking fluid mixesas recommended by CIMCOOL® Technical Services.

APPLICATION:

Follow the recommended dilution range (see below).

- Use ¼ ounce for every 100 gallons of mix
- Add ODORANT O to the clean side of the fluid tank

Note: Overuse of ODORANT O may create excessive odor that is undesirable.

RECOMMENDED STARTING DILUTIONS

FOR INDUSTRIAL USE ONLY

Recommended Starting Dilution: 0.002% (1:50,000)

For concentrations outside this range contact CIMCOOL Technical Service at 513-458-8199.

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid

Appearance and odor: Clear / Chemical

Solubility in water: Insoluble Weight, lb/gal, $60^{\circ}F$ (15.6°C): 7.0 Specific gravity, ($H_2O = 1$): 0.84

Boiling point, °F (°C): Not Determined Flash point, PMCC, °F (°C): 118 (48)

Freezing point (or pour point), °F, (°C): 32 (0)

pH, concentrate: NA

If frozen thaw completely at room temperature. Inside storage is recommended.

SAFETY DATA SHEET

Available at www.cimcool.com

For additional information refer to its OSHA MSDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-513-458-8199.

Limitation of Liability: Under no circumstances, shall we or any affiliate of ours have any liability whatsoever for loss of use, or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.

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