

# MILFORM® OAK DRAW® 986-N



### **DESCRIPTION**

MILFORM OAK DRAW 986-N is an oil-based metal forming fluid.

#### **APPLICATION**

MILFORM OAK DRAW 986-N is recommended for drawing, stamping, punching, bending and other metal forming operations.

### **FEATURES & BENEFITS**

- Chlorine free product.
- Medium viscosity provides good hydrodynamic lubrication
- Contains extreme pressure additives for maximum performance.
- Good oxidative stability.
- Can be used on ferrous and most non-ferrous metals.
- Can be removed in most aqueous cleaners.

## **RECOMMENDED STARTING DILUTIONS:**

MILFORM OAK DRAW 986-N is designed to be used as is. Add no other materials to the product unless approved by your CIMCOOL® District Manager.

#### **HANDLING and STORAGE:**

If frozen, thaw completely at room temperature and stir. Inside storage is recommended.

#### **SAFETY DATA SHEET:**

Available at www.cimcool.com

For additional information refer to its OSHA SDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-888-CIMCOOL.

Limitation of Liability: Under no circumstances, shall we or any affiliate of ours have any liability whatsoever for loss of use, or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.

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