

# **MILFORM® OAK DRAW® 504**



#### DESCRIPTION

MILFORM OAK DRAW 504 is an evaporative lubricant developed for fin stamping and collar drawing in the air conditioning and heat transfer industries.

#### APPLICATION

MILFORM OAK DRAW 504 is primarily used to stamp and draw aluminum sheet stock where post cleaning is prohibited.

### **FEATURES & BENEFITS**

- Product provides very good boundary lubrication
- Minimal residues
- Typically "evaporates" at room temperature so parts may not require post cleaning
- Product is safe on aluminum and copper metals

# **RECOMMENDED STARTING DILUTIONS:**

MILFORM OAK DRAW 504 is designed to be used as is. Add no other materials to the product unless approved by your CIMCOOL<sup>®</sup> District Manager.

#### HANDLING and STORAGE:

If frozen, thaw completely at room temperature. Inside storage is recommended.

# SAFETY DATA SHEET:

Available at www.cimcool.com

For additional information refer to its OSHA SDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-888-CIMCOOL.

Limitation of Liability: Under no circumstances, shall we or any affiliate of ours have any liability whatsoever for loss of use, or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.

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