

Houghto-Draw 404

Chlorinated, light viscosity metal forming lubricant

DESCRIPTION

Houghto-Draw 404 provides economy and excellent metal forming capabilities. This product contains carefully selected refined petroleum stocks and chlorinated components. Houghto-Draw 404 contains no pigment or sulfur components and is especially suited to high speed processes where excessive heat is generated. This unusual drawing compound can handle multiple operations, including drawing, piercing, stamping and perforating. One very successful operation is the high speed formation of chain links.

FEATURES

- Light viscosity chlorinated lubricant providing excellent lubricity for improved tool and die life
- Maximum lubrication for multiple operations including drawing, stamping, piercing and perforating
- Can be removed in alkaline cleaners for easier cleaning and operator acceptance

DATA (TYPICAL VALUES)

Viscosity @ 100°F (38°C)	525 SUS
Appearance	Amber liquid
Odor	Bland
Pounds per Gallon	8.35
Specific Gravity	1.002

HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.

Date | version
Code



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