

# Drawsol WM 950

## Water Soluble Drawing Compound

### DESCRIPTION

Drawsol WM 950 is a medium to heavy duty drawing and stamping fluid. Being a water extendable product lends to cost reductions in the manufacture of parts.

Drawsol WM 950 has a very stable emulsion and is easily cleaned from parts. The corrosion package allows manufactured parts to be free from corrosion while in storage.

Drawsol WM 950 concentrations vary from straight to 2:1 for heavy duty applications to 5:1 - 15:1 for medium duty operations.

### FEATURES

- Approved by Nissan North America for paint phosphate / E-coat systems
- Water soluble with excellent lubrication package for improved tool and die life
- Good corrosion package allows parts to be free of corrosion during storage
- Water soluble allows for easily cleaned parts and clean running operation

Dilutions of Drawsol WM 950 may not be totally stable over longer periods of time. It is recommended that some form of mixing be employed on storage tanks of diluted Drawsol WM 950.

### DATA (TYPICAL VALUES)

Appearance	Brown fluid
Appearance	White opaque emulsion
(10% emulsion)	
Specific Gravity @ 15°C	1.08

Date | version  
Code

### HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.



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