

DRAWSOL® WM 110

Synthetic Drawing Compound

DESCRIPTION

Drawsol WM 110 is a unique synthetic drawing formula for use on both ferrous and non-ferrous metals for drawing, blanking, and forming operations.

Drawsol WM 110 can be diluted with water in all proportions and forms a clear, stable mixture.

Drawsol WM 110 may be applied by flood, spray, roller or drip methods depending on concentration and is easily cleanable.

FEATURES

- Water soluble with excellent lubrication package for improved tool and die life
- Good corrosion package allows parts to be free of corrosion during storage
- Water soluble allows for easily cleaned parts and clean running operation

SUGGESTED CONCENTRATIONS

<u>Large severe stretch draws</u>
Neat to 3:1
<u>Stamping, forming</u>
1:1 to 5:1
<u>Roll forming, high speed drawing</u>
5:1 to 25:1

DATA (TYPICAL VALUES)

Appearance	Clear yellow liquid
Odor	Mild
Specific Gravity @ 15°C	1.10
Viscosity @ 40°C (cSt)	450
pH @ 10%	9.0

Date | version
Code

HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.



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