

# Drawsol® 3694

## High viscosity drawing lube

### DESCRIPTION

**Drawsol 3694** is a compounded blend of chlorinated extreme pressure agents and fatty lubricants giving a high viscosity product.

**Drawsol 3694** is used primarily for heavy draw work, heavy piercing, and heavy extruding and is especially effective for stainless steels.

The tenacity of **Drawsol 3694** permits use on multi-stage or severe work where the lubricant will cling to the workpiece and tooling.

**Drawsol 3694** can be applied with a roller coater or brush.

### FEATURES / BENEFITS

- Excellent extreme pressure lubricity
- Cost effective
- Improves tool life
- Excellent cling to workpiece and tool
- Can be used as received or cut back with light mineral oil or solvent

**CAUTION:** Product does not mix with water. Use only appropriate blending oils and solvent for dilution.

### DATA (TYPICAL VALUES)

Appearance	Amber fluid
Specific Gravity @ 15°C	1.31
Brookfield Viscosity @ 25°C	6500-10000 cps

### HEALTH AND SAFETY

Refer to SDS for proper handling and disposal. Please note that the SDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

**NOTE:** Read and understand all precautions on container labels before using this product.

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Houghton International Inc.  
Madison and Van Buren Aves.  
P. O. Box 930  
Valley Forge, PA 19482-0930

Phone: 610-666-4000  
Fax: 610-666-0174  
info@houghtonintl.com  
www.houghtonintl.com

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