Cindol 4625
Metal forming and machining lubricant

DESCRIPTION

Cindol 4625 was developed especially for intermediate and fine aluminum wire drawing. It can be used for light forming, machining. drawing and blanking operations on most non-ferrous metals.

Cindol 4625 contains a unique lubrication additive, ND. It dramatically lowers the coefficient of friction of steel to aluminum and aluminum to aluminum, and is also used on stainless steel, bronze, brass, galvanized steel, titanium and other metals. Houghton's Cindol 4625 gives improved results in general lubrication, forming and machining operations.

FEATURES/ BENEFITS

- Contains unique "ND" lubrication additive to lower coefficient of friction on steel to aluminum and aluminum to aluminum producing brighter metal surfaces

- Excellent lubricity providing cooler dies thereby reducing die pickup

- Contains unique "ND" lubrication additive providing good lubrication on light duty stamping of both ferrous and non-ferrous metals

DATA (TYPICAL VALUES)

Viscosity @ 100°F (38°C)	150 SUS
Appearance	Clear, amber liquid
Odor	Bland
Flash Point (C.O. C.)	360°F (182°C)
Fire Point (C.O.C.)	410°F (210°C)
Pounds per Gallon	7.4
Specific Gravity	.89

HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.

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