

# CIMSTAR® 3865B



## DESCRIPTION

CIMSTAR 3865B is a semi-synthetic metalworking fluid fortified with extreme pressure lubricants.

## APPLICATION

CIMSTAR 3865B was developed for use on non-ferrous materials. It can also be used on mild steels, stainless steels, hardened steels, ceramics and exotic metals. It should not be used on magnesium alloys.

## FEATURES & BENEFITS

- For use in moderate duty machining and grinding applications, such as milling, drilling, turning, and surface grinding.
- Good lubricity – physical and chemical lubricant agents provide good machining and grinding ability.
- The oily residue keeps machine tools and work-piece materials free of corrosion and staining.
- Has good rancidity control
- CIMSTAR 3865B is a lower foaming version of CIMSTAR 3865.

## RECOMMENDED STARTING DILUTIONS:

CIMSTAR 3865B is to be mixed with water for use. Always add concentrate to water. Add no other materials to the concentrate or mix unless approved by your CIMCOOL® District Manager.

- Machining and Grinding: 5% to 10% (2.5 – 5.0 on the refractometer scale)
- Refractometer Factor: 2.0
- 5% Mix pH is typically 8.7

## SAFETY DATA SHEET:

Available at [www.cimcool.com](http://www.cimcool.com)

For additional information refer to its OSHA SDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-888-CIMCOOL.

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