

CIMSTAR® 10-85VG



DESCRIPTION

CIMSTAR 10-85VG is a metalworking fluid blended with mineral and vegetable oils and fortified with extreme pressure additives.

APPLICATION

CIMSTAR 10-85VG was developed for use on ferrous and most non-ferrous materials. It can be used on mild steels, stainless steels, hardened steels, exotic materials and most aluminum alloys. It should not be used on magnesium alloys.

FEATURES & BENEFITS

- Good lubricity excellent fluid for general machine shop use
- Versatile application range
- Very clean running product

RECOMMENDED STARTING DILUTIONS:

CIMSTAR 10-85VG is to be mixed with water for use. Always add concentrate to water. Add no other materials to the concentrate or mix unless approved by your CIMCOOL® Technical Services Specialist.

- Machining and Grinding
 5% 10%
 (3.3 to 6.6 on the refractometer scale)
- The refractometer factor is 1.5
- 5% Mix pH is typically 9.1

SAFETY DATA SHEET:

Available at <u>www.cimcool.com</u>

For additional information refer to its OSHA SDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-888-CIMCOOL.

Limitation of Liability: Under no circumstances, shall we or any affiliate of ours have any liability whatsoever for loss of use, or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.

